

**FIAT IDEA
LANCIA MUSA**

**Cod. FA 71SM
Cod. LC 27SM**

Porte Anteriori - Front Doors

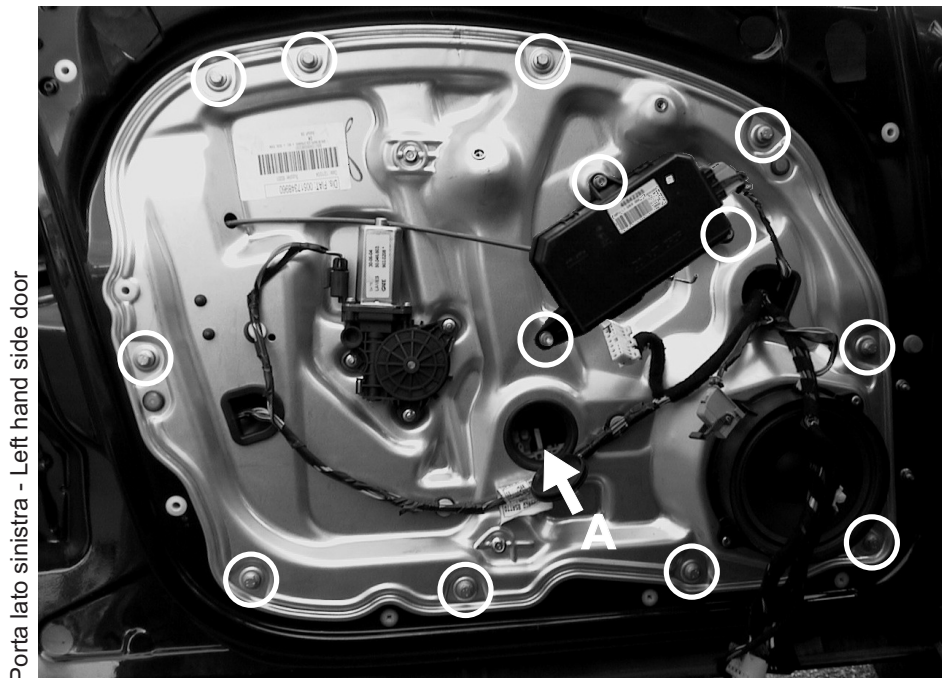


FOTO 1



FOTO 2

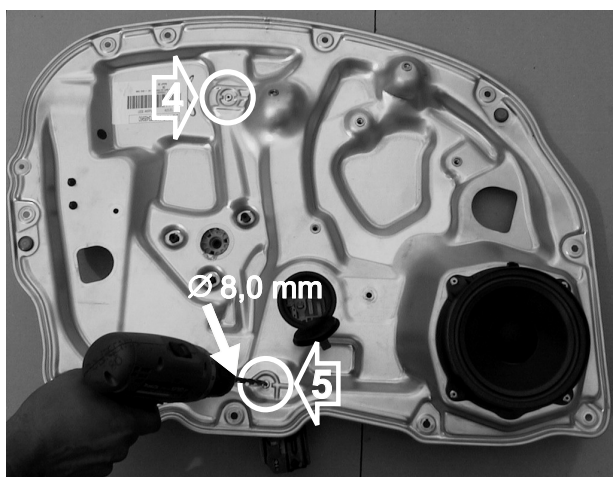


FOTO 3

OPERATIONS TO FOLLOW:

- 1) Remove the window in position A. (photo 1)
- 2) Remove the original cable harness from the steel panel. (photo 1)
- 3) Remove the 13 screws of the steel panel.
- 4) Remove the screws no. 1, 2 and 3 of the motor. (photo 2)
- 5) Remove the original window regulator by drilling a $\varnothing$ 8 mm hole in position 4 and 5. (photo 3)
- 6) Fasten the regulator in position 6 and 7. (photo 4)
- 7) Position and fasten the motor in position 8, 9 and 10. (Photo 6)
- 8) Put back the steel panel in the door and fasten the 13 screws as shown in photograph 7; reinstall the original wire harness
- 9) Let the glass slide back down and fasten it in position 11. (photo 7)

OPERAZIONI DA ESEGUIRE:

- 1) Sganciare il vetro in posizione A. (foto 1).
- 2) Staccare il cablaggio originale dal pannello in acciaio. (foto 1).
- 3) Togliere dal pannello in acciaio le 13 viti.
- 4) Togliere le viti 1, 2 e 3 dal motore (foto 2).
- 5) Togliere il meccanismo originale eseguendo i fori $\varnothing$ 8,0 mm in pos. 4 e 5. (foto 3).
- 6) Fissare il meccanismo in pos. 6 e 7. (foto 4).
- 7) Inserire e fissare il motore in pos. 8, 9 e 10. (foto 6)
- 8) Riposizionare il pannello in acciaio e fissarlo nei 11 punti indicati nella foto 7, inserire il cablaggio originale.
- 9) Far scendere il vetro e fissarlo in pos. 11. (Foto 7)

Porte Anteriori - Front Doors

Porta lato sinistra - Left hand side door

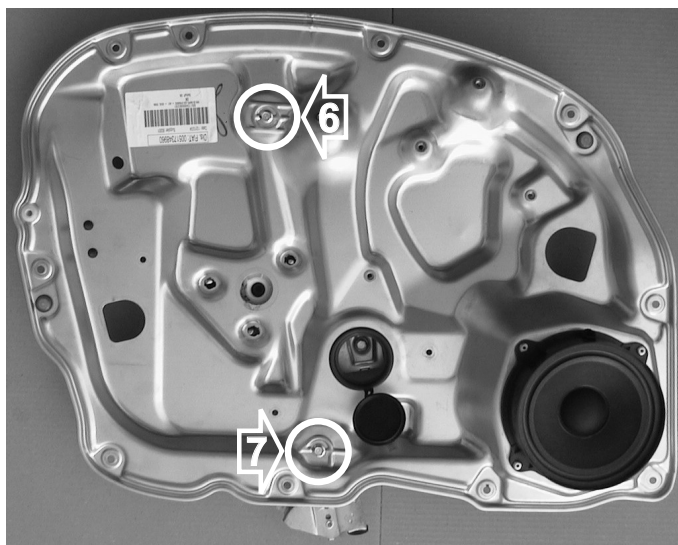


FOTO 4

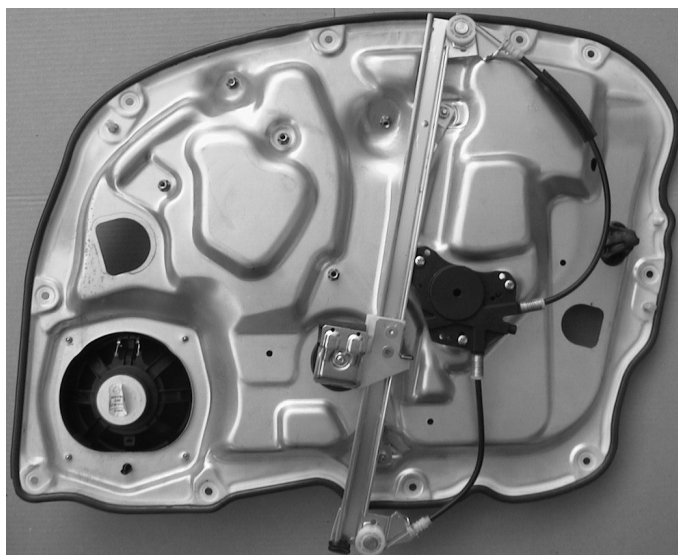


FOTO 5

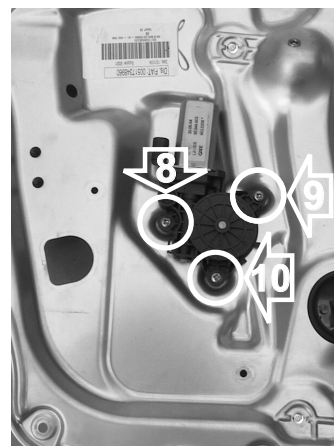


FOTO 6

OPERATIONS A EXECUTER:

- 1) Enlevez la vitre en position A. (photo 1)
- 2) Détachez le câble original du panneau en acier.
- 3) Enlevez les 13 vis du panneau en acier.
- 4) Enlevez les vis 1, 2 et 3 du moteur. (photo 2)
- 5) Enlevez le lève-vitre original en faisant des trous Ø 8 mm en position 4 et 5. (photo 3)
- 6) Serrez le lève-vitre dans les positions 6 et 7. (photo 4)
- 7) Placez et serrez le moteur dans les positions 8, 9 et 10. (photo 6)
- 8) Repositionnez le panneau en acier et serrez-le dans les 13 points indiqués dans la photo 7; réinstallez le câble original.
- 9) Laissez descendre la vitre et serrez-la en position 11. (photo 7)

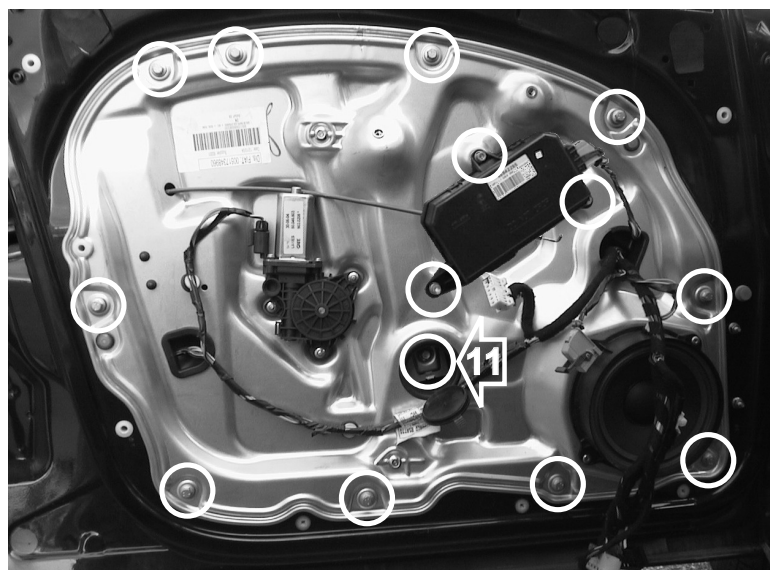


FOTO 7